



Short communication

A composite film of reduced graphene oxide modified vanadium oxide nanoribbons as a free standing cathode material for rechargeable lithium batteries



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HIGHLIGHTS

- RGO modified hydrated vanadium pentoxide nanoribbons are obtained by a facile hydrothermal process.
- A free-standing VO_{2.07}/RGO film is fabricated with these ribbons.
- The binder-free free-standing VO_{2.07}/RGO film electrode shows good electrochemical properties.

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ABSTRACT

Hydrated vanadium pentoxide (V₂O₅·0.86H₂O) nanoribbons modified with reduced graphene oxide (RGO) are synthesized by a hydrothermal process. These ribbons are 30 nm thick, 200 nm to 1 μm wide and above 50 μm long. Binder-free films are prepared by using these ribbons and annealed at 300 °C in nitrogen as the cathode for rechargeable lithium cells. The intertwining network of this free-standing VO_x/RGO film provides efficient conduction pathways for electrons and short diffusion distances for Li ions. The electrochemical tests exhibit that this cathode film delivers a high reversible specific capacity (160 mAh g⁻¹) and good cycling stability (133 mAh g⁻¹ after 200 cycles) in the voltage range between 2.0 and 3.5 V.

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1. Introduction

Nowadays, the portable electronic devices have been widely used in our daily life. Nevertheless, in order to meet the needs of various new specifications, e.g. paper thin, lightweight and low cost, the power sources of these devices, such as rechargeable Li-ion batteries, are desired to further improve the power and energy density, safety and cycling stability. For traditional Li-ion battery electrodes, polymer binders are added to bind active materials to current collectors, which are mainly copper (10 mg cm⁻²) or aluminum (5 mg cm⁻²) foil. This causes an undesirable decrease of electrical conductivity and energy density. Recently, free-standing electrodes have been prepared by carbon based

nanomaterials, such as carbon nanotubes [1,2] or graphene sheets [3,4], and silicon particles [5] or metal oxides [6] can be incorporated as active materials.

Vanadium oxides with multiple valence states from +2 in VO to +5 in V₂O₅ have been extensively studied for the potential applications in lithium ion batteries due to the low cost and high energy density [7–10]. V₂O₅ is known for various phase transformations during Li⁺ intercalation/deintercalation process that deliver high theoretical capacities up to 294 ($x = 2$ in Li_xV₂O₅) and 442 mAh g⁻¹ ($x = 3$ in Li_xV₂O₅). Moreover, it was reported that V₂O₅ xerogels and aerogels can react with 4 Li and 5.8 Li per mole of V₂O₅, respectively, corresponding to capacities of 560 and 650 mAh g⁻¹, which are much higher than those of LiCoO₂ and LiFePO₄ cathodes [11,12]. However, it suffers from a large irreversible capacity loss at deep charge/discharge depth ($x > 1$ in Li_xV₂O₅), resulting in fast capacity fading [13,14]. In addition to V₂O₅, VO₂ is

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found to show a better cycling stability with a theoretical capacity of 161 mAh g⁻¹ (corresponding to 0.5 lithium insertion/extraction per unit formula). To develop high-performance VO₂ based cathodes, one-dimensional (1D) nanowires or nanoribbons are the most favorable as they can offer large interfacial contact area between the electrode and electrolyte, efficient 1D electron transport pathways, limited volume change and short lithium transport distance [15–17].

Recently, graphene has been widely investigated as an important component in the composites for vanadium oxide-based electrode materials [18–21]. Here, we report that hydrated vanadium pentoxide nanoribbons modified with reduced graphene oxide (RGO) are fabricated by a hydrothermal approach. These ribbons are further used to prepare a free-standing film without addition of any binders, then annealed at 300 °C in nitrogen to obtain VO_{2.06}/RGO film electrode. The intertwining network structure provides efficient electron conduction pathways and short Li⁺ diffusion distances. The electrochemical tests reveal that the free-standing film cathode delivers a high reversible specific capacity (160 mAh g⁻¹) and good cycling stabilities (133 mAh g⁻¹ after 200 cycles) in the voltage range of 2.0–3.5 V.

2. Experimental section

The graphene oxide was synthesized from natural flake graphite by a modified Hummers method [22], the details of which were described elsewhere [23]. In the hydrothermal process, 3 mg graphene oxide was firstly dispersed in 10 ml aqueous solution containing 50 mg cetyl trimethylammonium bromide (CTAB), and then ultrasonically treated for 1 h. After stirring for 10 min, 2 ml of 0.1 M NH₄VO₃ in 1 M HNO₃ aqueous solution was added. Then the mixture was transferred to a Teflon-lined stainless steel autoclave (20 ml in volume) and kept in an electric oven at 180 °C for 20 h. The product was collected by centrifugation and washing with warm ethanol for several times.

To fabricate the free-standing electrode, the obtained product was dispersed in an ethanol solution under ultrasonication for 5 min. The mixture was poured into a funnel with a filtration membrane at the bottom and dried in an oven at 60 °C under normal pressure. After the evaporation of ethanol, a free-standing film was easily peeled off from the membrane. Then some free-standing electrodes were made by punching the film into small disks (10 mm in diameter) and annealing at 300 °C in nitrogen for 2 h. For comparison, a free-standing vanadium oxide electrode was also fabricated by the same procedure but without adding graphene oxide in the hydrothermal step.

The samples were analyzed with an X-ray diffractometer in a 2θ range between 10 and 60° (Rigaku TTR-III, Cu Kα radiation). Their morphologies were analyzed under a scanning electron microscope

(SEM, LEO 1530) and a transmission electron microscope (TEM, FEI Tecnai F20). The thermogravimetric analysis (TGA) was conducted with a thermogravimetry analyzer (Shimadzu, TGA-50) under ambient atmosphere with a heating rate of 5 °C min⁻¹ from room temperature to 700 °C. X-ray photoelectron spectroscopy (XPS) measurement was performed on VG Scienta-R3000 using an Al Kα sources 1846.6 eV anode. All the binding energies were calibrated to C1s peak at 284.3 eV of carbon.

The electrochemical properties of these free-standing electrodes were measured using CR2032 coin type cells with the films as the working electrodes, Li as the counter electrode, and 1 M LiPF₆ in ethylene carbonate and diethyl carbonate (EC:DEC = 1:1 v/v) as the electrolyte. The mass loading of the film electrode is 1.2 mg cm⁻². The cells were assembled in an argon-filled glove box (MBraun Labmaster 130) containing less than 1 ppm each of moisture and oxygen. The discharge and charge measurements were carried out in the voltage range between 2.0 and 3.5 V on a battery test system (Neware BTS-610). The electrochemical impedance spectra (frequency range: 0.001–10⁵ Hz) were measured on an electrochemical workstation (CHI 660C).

3. Results and discussions

The XRD pattern of the VO_x·xH₂O/RGO sample obtained after the hydrothermal treatment is shown in Fig. 1a. It displays a set of characteristic (00l) peaks for a layered phase V₂O₅·xH₂O, which is in a good agreement with the standard pattern (JCPDS card No.40-1296). An additional diffraction shoulder peak at 2θ = 25.5°, partially overlapping with the V₂O₅·xH₂O (003) peak, originates from the (002) peak of disorderedly stacked RGO sheets in the sample [24,25]. The layer spacing of the phase is calculated to be 11.5 Å from 001 reflection, which is well above the (00l) spacing of layered V₂O₅ due to the presence of H₂O molecules embedded between the layers of basic VO₅ pyramid units. According to Giorgietti et al. [26] and Liu et al. [27], these ribbons could be with a possible bilayer structure. According to the TGA data of the sample without RGO (Fig. 1b, curve i), the weight losses of about 1.2% below 100 °C and about 7.8% in the temperature range of 200–450 °C are attributed to the evaporation of adsorbed water and the removal of coordinated water, respectively. Thus, the x in V₂O₅·xH₂O is determined to be 0.86. As shown in SEM images (Fig. 2a and b), a large number of ribbons with a thickness of about 30 nm, a width from 200 nm to 1 μm and a length above 50 μm can be observed. The top-down view of the film does not clearly show any RGO due to the penetration of electrons through the thin sheets, but some sheets can still be distinguished because they are wrinkled (Fig. 2b). Some of the ribbons are grown together in the form of bundles, which exhibit larger size in width (inset of Fig. 2b). TEM images show the RGO sheets wrinkle at the edge of the ribbons and cover

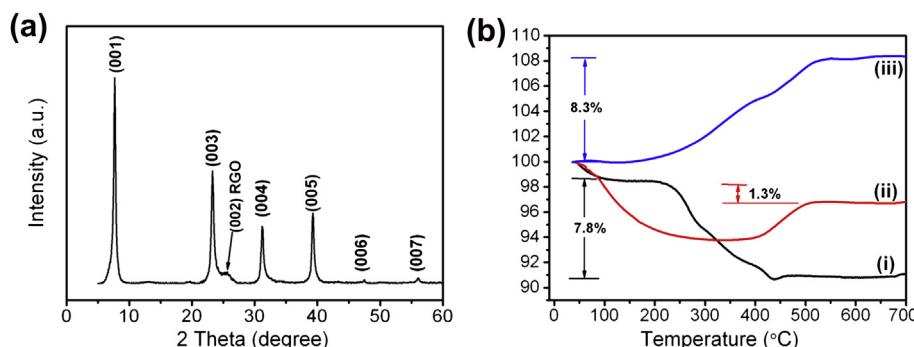


Fig. 1. (a) XRD pattern of the V₂O₅·xH₂O/RGO ribbons after hydrothermal process; (b) TGA curves of (i) V₂O₅·xH₂O ribbons without RGO, (ii) the ribbons with RGO after annealing, (iii) the ribbons without RGO after annealing.

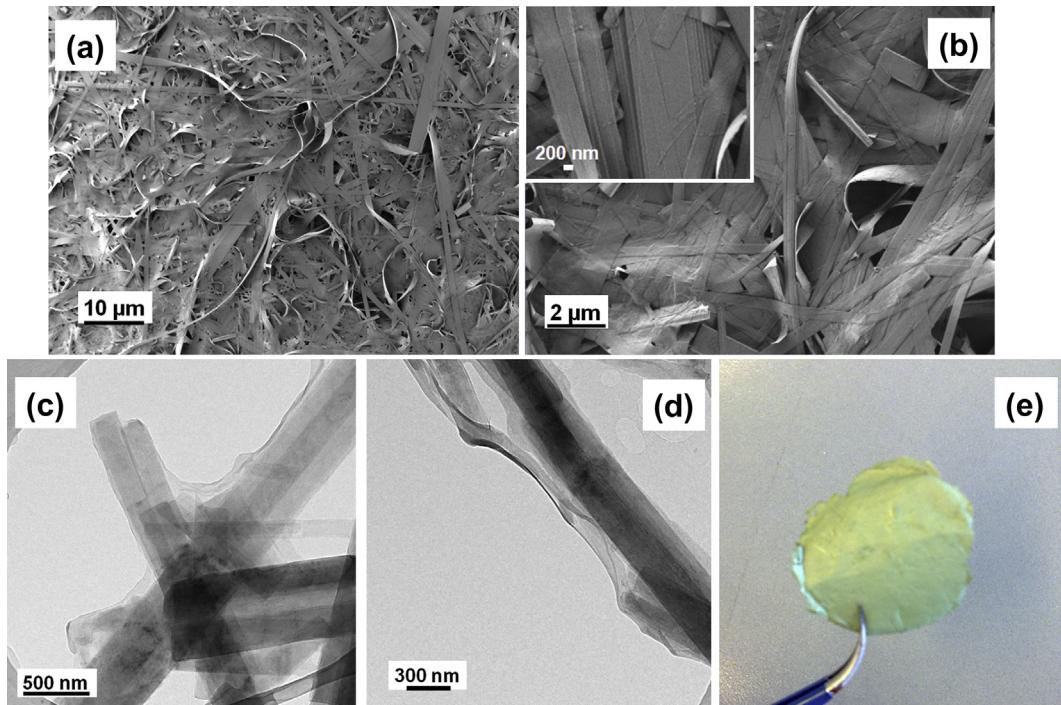


Fig. 2. (a, b) SEM and (c, d) TEM images of the $\text{V}_2\text{O}_5\text{-}x\text{H}_2\text{O}/\text{RGO}$ ribbons composite; (e) optical image of free-standing $\text{V}_2\text{O}_5\text{-}x\text{H}_2\text{O}/\text{RGO}$ film on the intertwining network of above ribbons without addition of any binders.

on their surface (Fig. 2c and d). Based on these RGO-modified hydrated vanadium pentoxide ribbons, the free-standing film is facilely fabricated with an intertwining network (Fig. 2e).

In order to achieve better electrochemical performance, the as-prepared free-standing film was then annealed at a relatively low temperature of 300 °C in nitrogen to obtain a dehydrated VO_x/RGO

film electrode. The XRD pattern of the annealed film is shown in Fig. 3a. The film can be identified as VO_2 (JCPDS card No.81-2393) of poor crystallinity, meaning V^{5+} is reduced to V^{4+} during the annealing process. To further confirm the oxidation state of vanadium, X-ray photoelectron spectroscopy analysis is also carried out. Compared to that of a pure V_2O_5 , the spectrum of the sample shifts

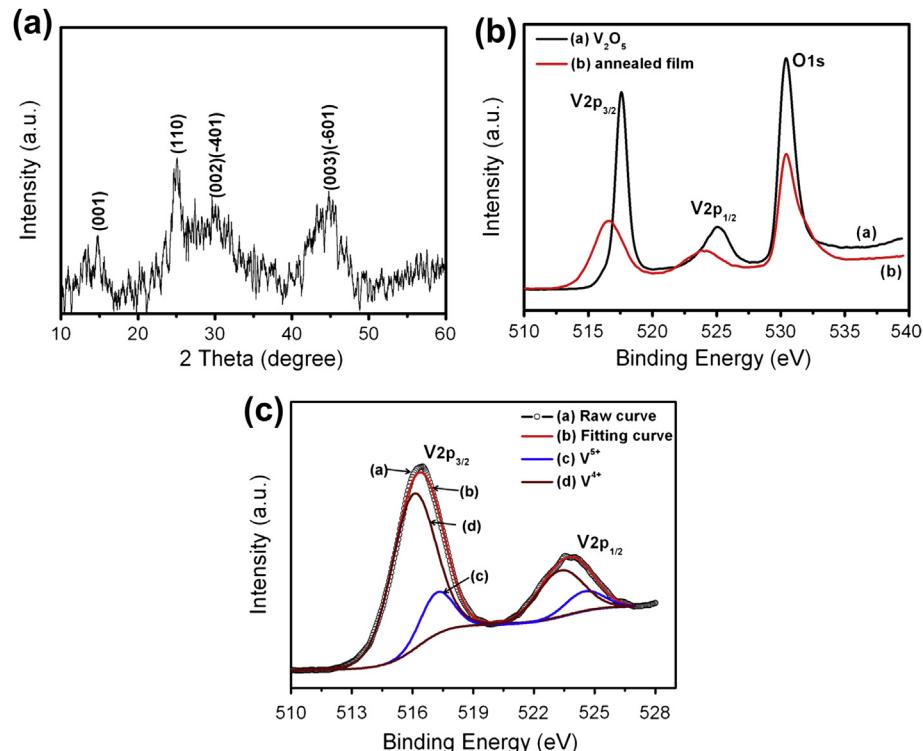


Fig. 3. (a) XRD pattern of the VO_x/RGO film electrode; (b) XPS spectrum for the O 1s and V 2p bands of the VO_x/RGO film and V_2O_5 ; (c) fitting-curves of $\text{V}_{2\text{p}}$ peaks of VO_x/RGO film.

to lower binding energy, indicating the reduction state of vanadium (Fig. 3b). The V 2p spectrum of the film is observed with the binding energy at around 516.4 eV (V 2p_{3/2}) and 523.8 eV (V 2p_{1/2}), indicating the existences of both V⁵⁺ and V⁴⁺. In order to estimate the contents of each valence state of vanadium, the spectrum can be fitted well by the summation of four spectra: the peaks at 517.2 and 524.5 eV corresponding to V⁵⁺; the peaks at 516 and 523.3 eV corresponding to V⁴⁺ (Fig. 3c). These assignments are in good agreement with the literature values [28,29]. The TGA curve of the annealed film without RGO (Fig. 1b, curve iii) shows a weight increase of about 8.3% in the temperature range of 200–500 °C, which is less than the calculated weight increase (9.6%) from pure VO₂ to pure V₂O₅, indicating the existence of V⁵⁺ in the annealed film. Thus, its formula can be written as V_{0.875}V_{0.125}O_{2.06}. Moreover, according to the TGA data of the VO_{2.06}/RGO sample (Fig. 1b, curve ii), the weight loss of about 1.3% between 100 °C and 500 °C is attributed to the burning-out of RGO (weight loss) and the oxidation from VO₂ to V₂O₅ (weight gain). Thus, the mass content of carbon in the composite is estimated to be 9 wt%.

As shown in the SEM images of the cross section (Fig. 4a and b), the thickness of the film is around 20 μm and the structure is formed by the intertwining ribbons. This network is beneficial to achieve good contact between the ribbon and RGO, providing an easy electron pathway and a Li ion host. Based on the element mapping images (Fig. 4c) and energy-dispersive X-ray (EDX) analysis (Fig. 4d), it displays uniform distribution of C, V and O elements in the RGO covered vanadium oxide ribbon.

To study the Li-ion storage properties of this binder-free VO_{2.06}/RGO cathode film, a series of electrochemical measurements were carried out based on the half cell configuration. Fig. 5a shows the voltage profile of the free-standing film electrode at a current density of 70 mA g⁻¹ (0.38 C) in a voltage range of 2.0–3.5 V. The mechanism for the charge/discharge of a crystalline VO₂ electrode can be described below [9,30]:



The reaction corresponds to a flat potential plateau at 2.5 V vs. Li⁺/Li. However, the charge/discharge plateaus of this film electrode are not obvious (Fig. 5a), which should be due to the poor crystallinity of the film. According to above reaction, the theoretical capacity is 161 mAh g⁻¹. In our VO_{2.06}/RGO composite film, the insertion process gives an initial discharge capacity of 189 mAh g⁻¹ and a subsequent charge capacity of 161 mAh g⁻¹. In contrast, the electrode without RGO only displays 112 mAh g⁻¹ during first discharge process (Fig. 5b). The higher capacity for the VO_{2.06}/RGO film can be attributed to the faster kinetics of the lithium insertion and extraction. The intimate contact between the vanadium oxide ribbons and the graphene sheet provides both fast pathways for lithium ions and electrons. Some irreversible capacity loss is noticed in the first cycle, which is also observed for other simple metal-oxide intercalation compounds in literature [31–33]. It is possibly related to some structural rearrangement experienced by the material on the initial lithium uptake process. The electrode delivers a specific discharge capacity of 160 mAh g⁻¹ in the second cycle, which remains at 156 mAh g⁻¹ after 50 cycles, 148 mAh g⁻¹ after 100 cycles and above 130 mAh g⁻¹ after 200 cycles (Fig. 5b). This cycling performance is much better than the film without RGO prepared in this study, as well as the flexible free-standing VO₂ nanobelt film electrode (116 mAh g⁻¹ at 50 mA g⁻¹ during the first 50 cycles) [34] and other reported VO₂ cathodes [30,35]. The cycling responses of the free-standing VO_{2.06}/RGO film electrode at different C rates are evaluated and displayed in Fig. 5c. It shows an average discharge capacity of 141 mAh g⁻¹ at a current density of 160 mA g⁻¹ (0.87 C) and subsequently reduces to 118, 100, 87, 74 and 54 mAh g⁻¹ at current densities of 320 (1.7 C), 480 (2.6 C), 640 (3.5 C), 800 (4.3 C) and 1120 mA g⁻¹ (6.1 C), respectively. Electrochemical impedance spectra tests are carried out after the 20th cycle to explore the influence of the RGO (Fig. 5d). The VO_{2.06}/RGO film electrode shows a smaller radius of semi-circle in the Nyquist plots as compared to that of the free-standing vanadium oxide electrode without the modification of RGO, indicating the smaller charge-transfer resistance and the corresponding faster kinetics of

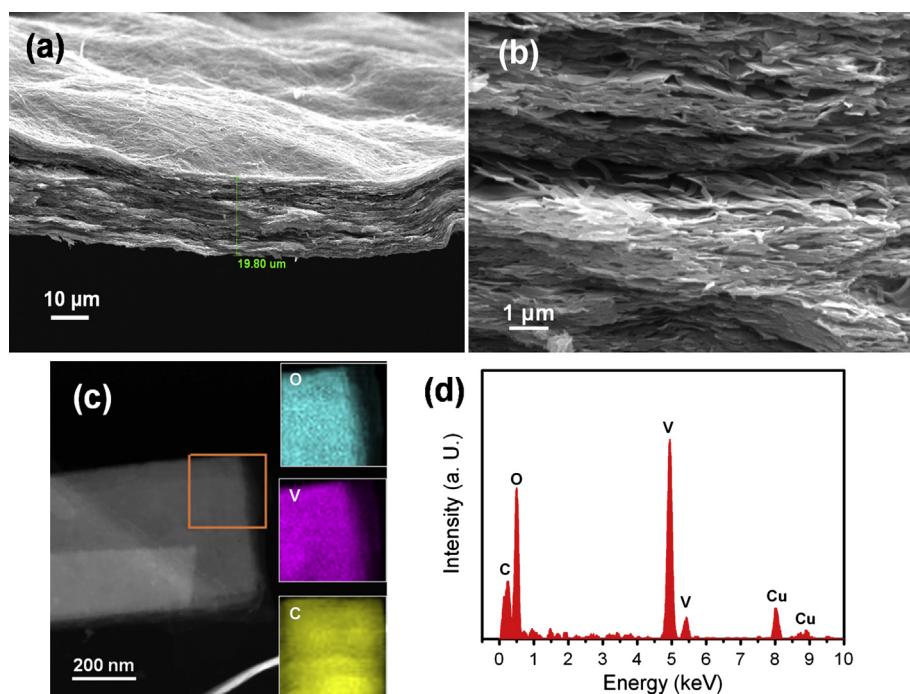


Fig. 4. (a, b) SEM images of cross section of VO_x/RGO film; (c) typical scanning transmission electron microscopy (STEM) image and corresponding elemental mapping images of oxygen, vanadium and carbon (inset of c) in the selected area; (d) energy-dispersive X-ray (EDX) spectrum, the peak of Cu is from the copper TEM grid.

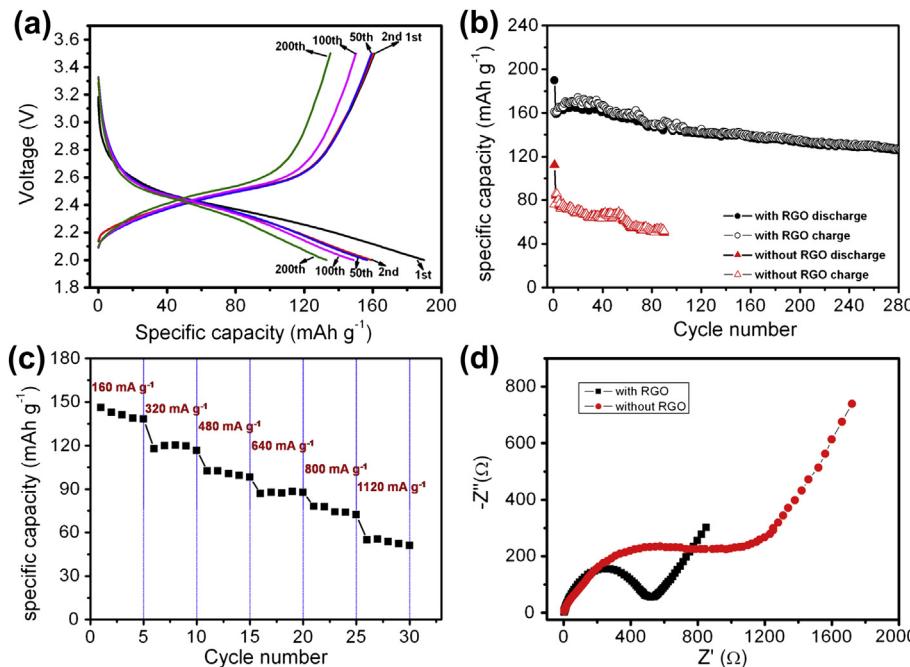


Fig. 5. (a) The voltage profile of VO_x/RGO film at a current density of 70 mA g⁻¹; (b) cycling performance of VO_x/RGO film and the VO_x film without RGO; (c) rate capability of VO_x/RGO; (d) electrochemical impedance spectra of these two film electrodes measured at the 20th fully discharged state.

the Faradic reaction. The good performance of this film electrode can be attributed to the following aspects: (1) the intertwining network of vanadium oxide ribbons with RGO provide efficient electron conduction pathways and short diffusion distances for Li ion intercalation/deintercalation; (2) the binder-free characteristic is beneficial to the electrical conductivity of electrode.

4. Conclusions

The hydrated vanadium pentoxide ribbons covered with reduced graphene oxide sheets are facilely synthesized by a hydrothermal process. A free-standing cathode film is prepared by using these ribbons and subsequently annealed in nitrogen. Different from the V₂O₅/RGO electrode reported in literature [18], the major phase of this binder-free film is VO₂. This cathode film delivers a high reversible specific capacity (160 mAh g⁻¹) and good cycling stability (133 mAh g⁻¹ after 200 cycles). Such a composite film can be a potential binder-free cathode of rechargeable lithium batteries for desired energy storage applications.

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